

## Claims

- [c1] 1. A wet cleaning process comprising:  
an oxidation step being performed in combination with a  
first means for reducing Cu deposition on a cathode-like  
copper wiring line of a Cu-dual damascene structure,  
wherein the first means for reducing Cu deposition on a  
cathode-like copper wiring line comprises a step of  
purging an inert gas during the oxidation process; and  
an oxide etch step for washing away cupric oxide sub-  
stances generated in the oxidation step by means of a  
cupric oxide cleaning solution.
- [c2] 2. The process of claim 1 wherein the oxidation step is  
used to slightly oxidize a surface of a Cu wiring line in a  
dual damascene structure by utilizing a diluted H<sub>2</sub>O<sub>2</sub> so-  
lution.
- [c3] 3. The process of claim 1 wherein the cupric oxide  
cleaning solution comprises diluted HF, NH<sub>4</sub>F, NH<sub>2</sub>OH, or  
diluted HF/HCl.
- [c4] 4. The process of claim 1 wherein the cupric oxide sub-  
stances generated in the oxidation step are CuO<sub>x</sub> and  
Cu(OH)<sub>2</sub>.

- [c5] 5. The process of claim 1 wherein the cathode-like copper wiring line is electrically connected with an N<sup>+</sup> diffusion region of a silicon substrate.
- [c6] 6. The process of claim 1 wherein the first means for reducing Cu deposition on a cathode-like copper wiring line comprises adding a Cu corrosion inhibitor to the diluted H<sub>2</sub>O<sub>2</sub> solution.
- [c7] 7. The process of claim 6 wherein the Cu corrosion inhibitor comprises benzotriazole (BTA).
- [c8] 8. The process of claim 1 wherein the first means for reducing Cu deposition on a cathode-like copper wiring line comprises reducing the H<sub>2</sub>O<sub>2</sub> concentration of the diluted H<sub>2</sub>O<sub>2</sub> solution to below 100:1 (v/v) of solvent to H<sub>2</sub>O<sub>2</sub>.
- [c9] 9. The process of claim 1 wherein the first means for reducing Cu deposition on a cathode-like copper wiring line comprises lowering the temperature of the diluted H<sub>2</sub>O<sub>2</sub> solution during the oxidation step to below 15°C.
- [c10] 10. The process of claim 1 wherein the oxide etch step for washing away cupric oxide substances generated in the oxidation step is performed in combination with a second means for reducing Cu deposition on a cathode-

like copper wiring line, wherein the second means for reducing Cu deposition on a cathode-like copper wiring line comprises increasing the pH of the cupric oxide cleaning solution to above 7.